



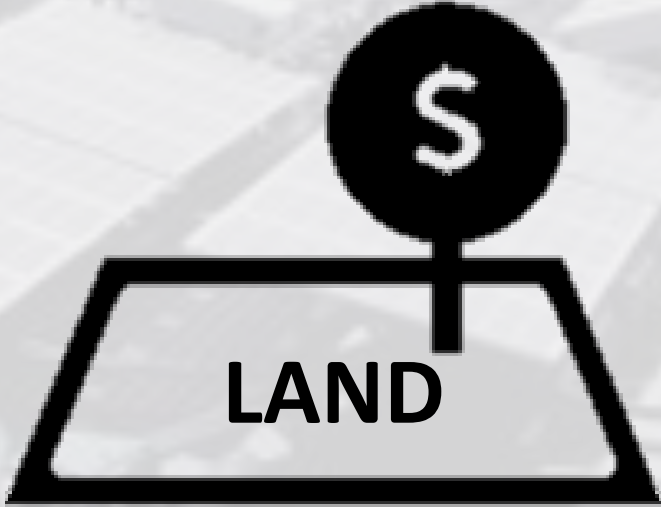
FLOATING PHOTOVOLTAIC SYSTEM

Sun Rise E&T

Why Floating



Generate
Additional Power



Limited Resource

CURRENT APPLICATION



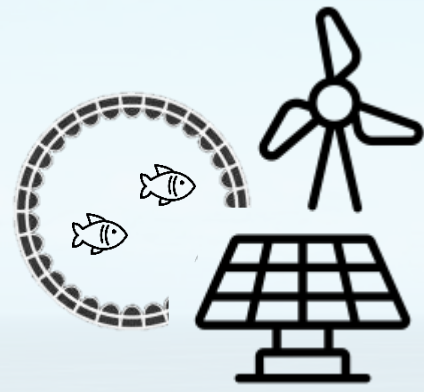
River



lake

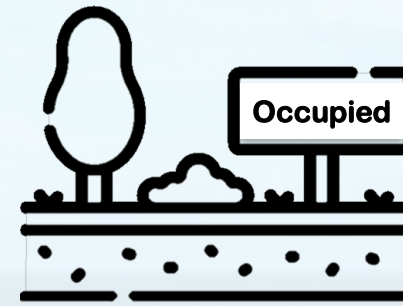


Reservoir



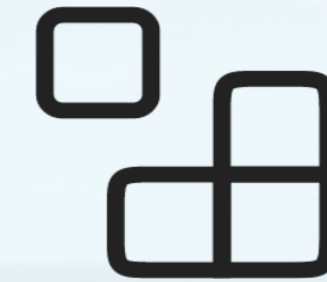
Hybrid WSA system

wind-solar-aquaculture co-construction to create a commercial-ecological win-win solution.



Limited Land Resources

Small maritime area can implement large-scale solar PV



Scalable-Modular Design

expand up to 100 MW per block



Low LCOE

Most cost-effective renewable energy on land, and soon for offshore!



Low CAPEX

Simple marine installation process, plus shared facilities with offshore wind system



Clear Sea View

6 km away from shore

Challenge of Going Offshore



Short O&M window



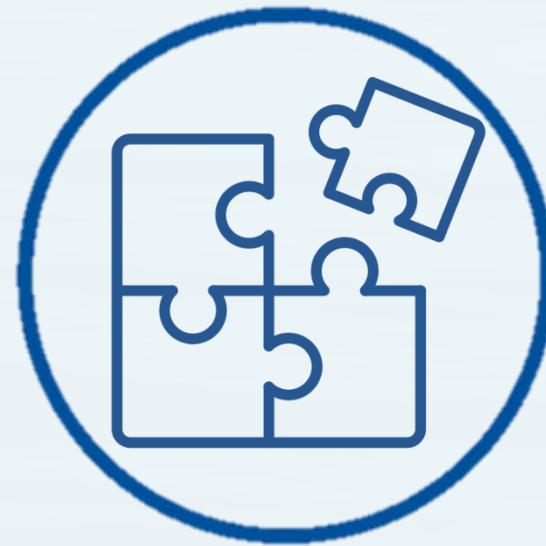
Mooring System



Connect to Grid



Material Longevity



Structural integrity



Lack of References

Earlier stage of Offshore Prototype



Year 2015

Thin-film Solar Panel for aquaculture
In Japan



Year 2016

Offshore 200m Radar Station
In Japan

Floater Material - HDPE PE100



Highly Flexible

$\pm 60^{\circ}\text{C}$

Wide Range

UV



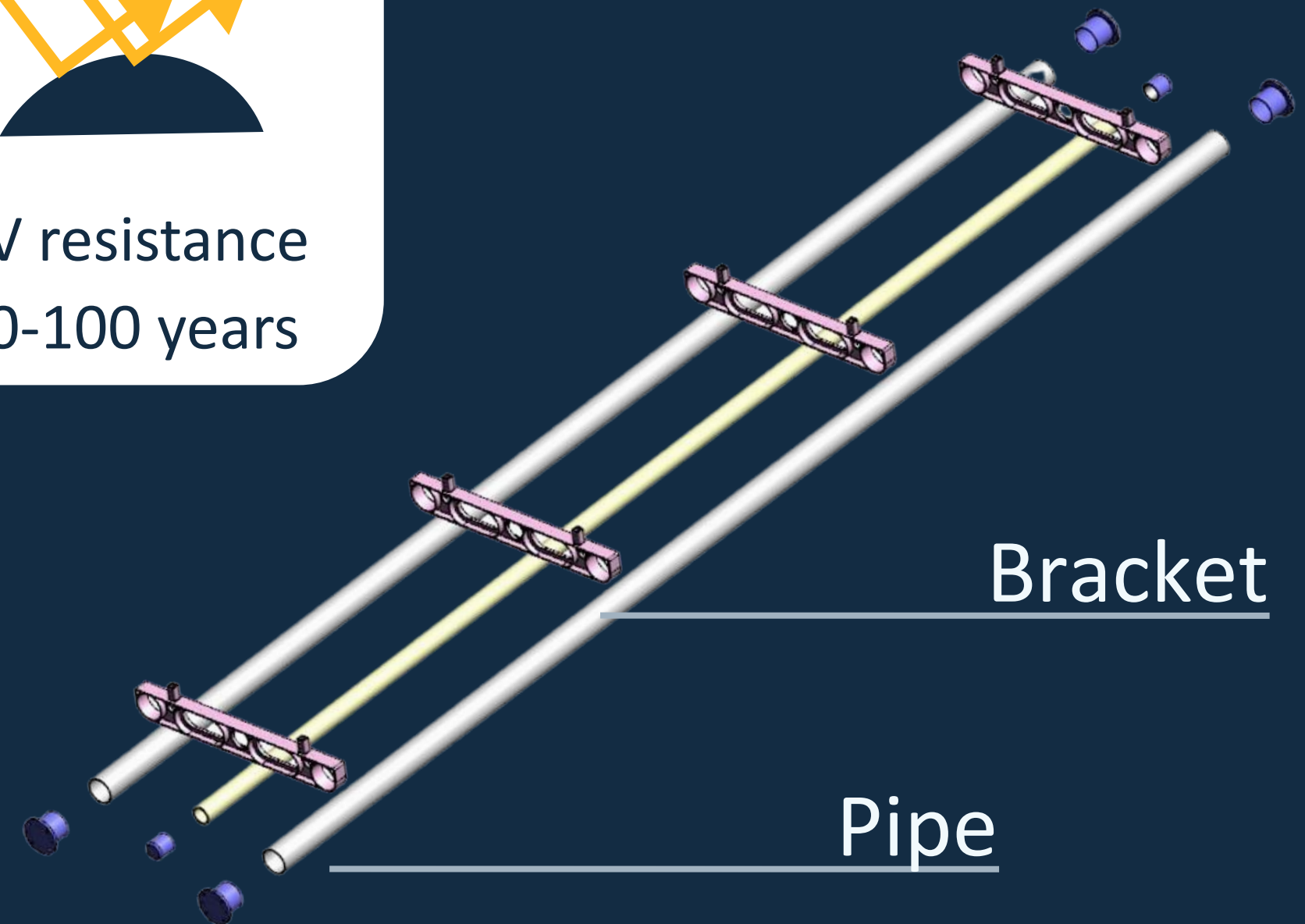
UV resistance
50-100 years



Robust

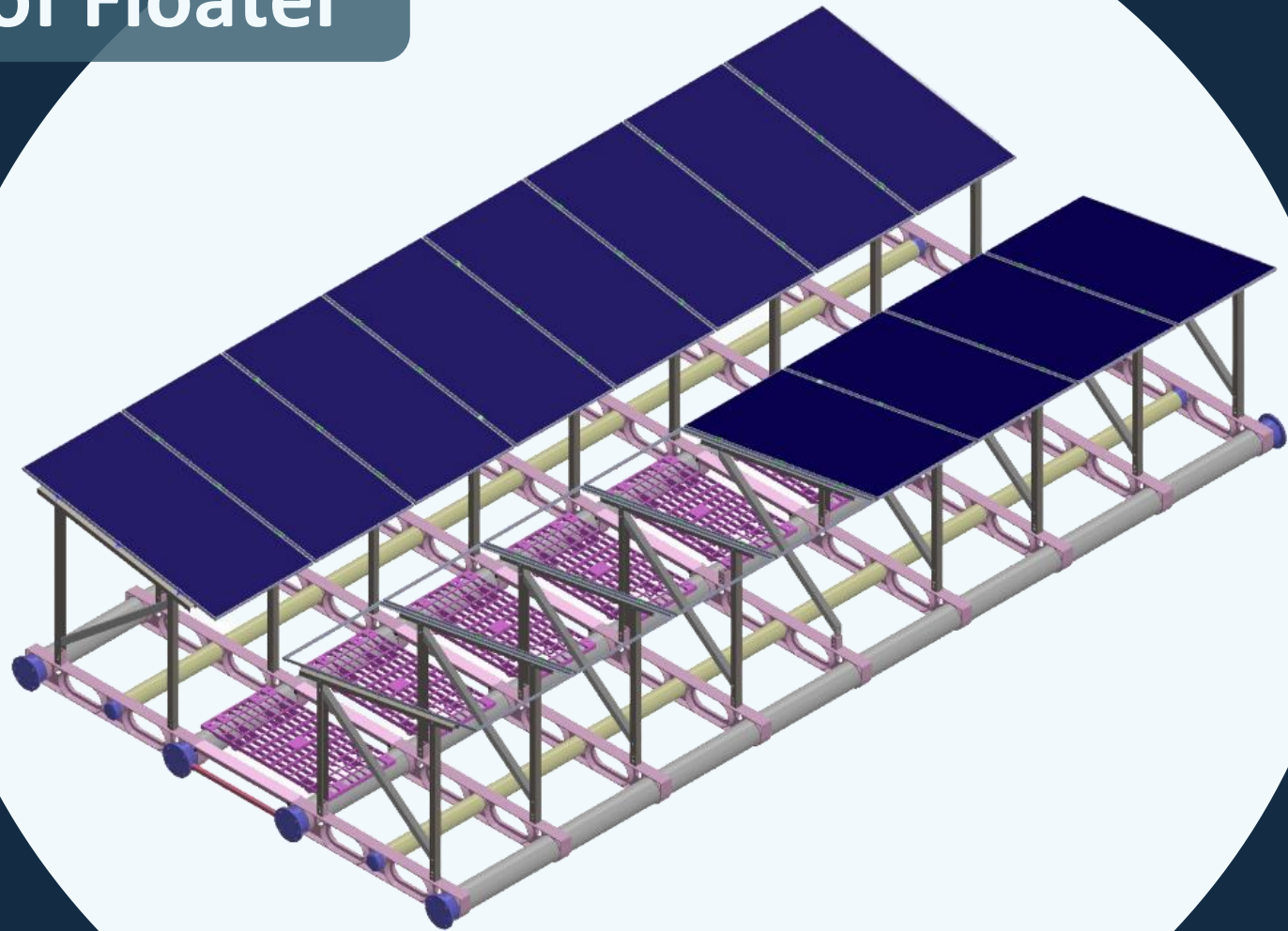


Enviro. friendly



Racking and Module Material

An Island of Floater



Ultra Durable Panels

- Wind-resistant, anti-corrosion PVDF coated frame
- Insulated super crystalline nanomaterial Photovoltaic board

Anti-corrosion Rack

- Newly developed Stainless Steel 446
- Passing 10000 hrs - ISO9227 standard Salt Spray Test
- Expecting to complete 15000hrs SST.

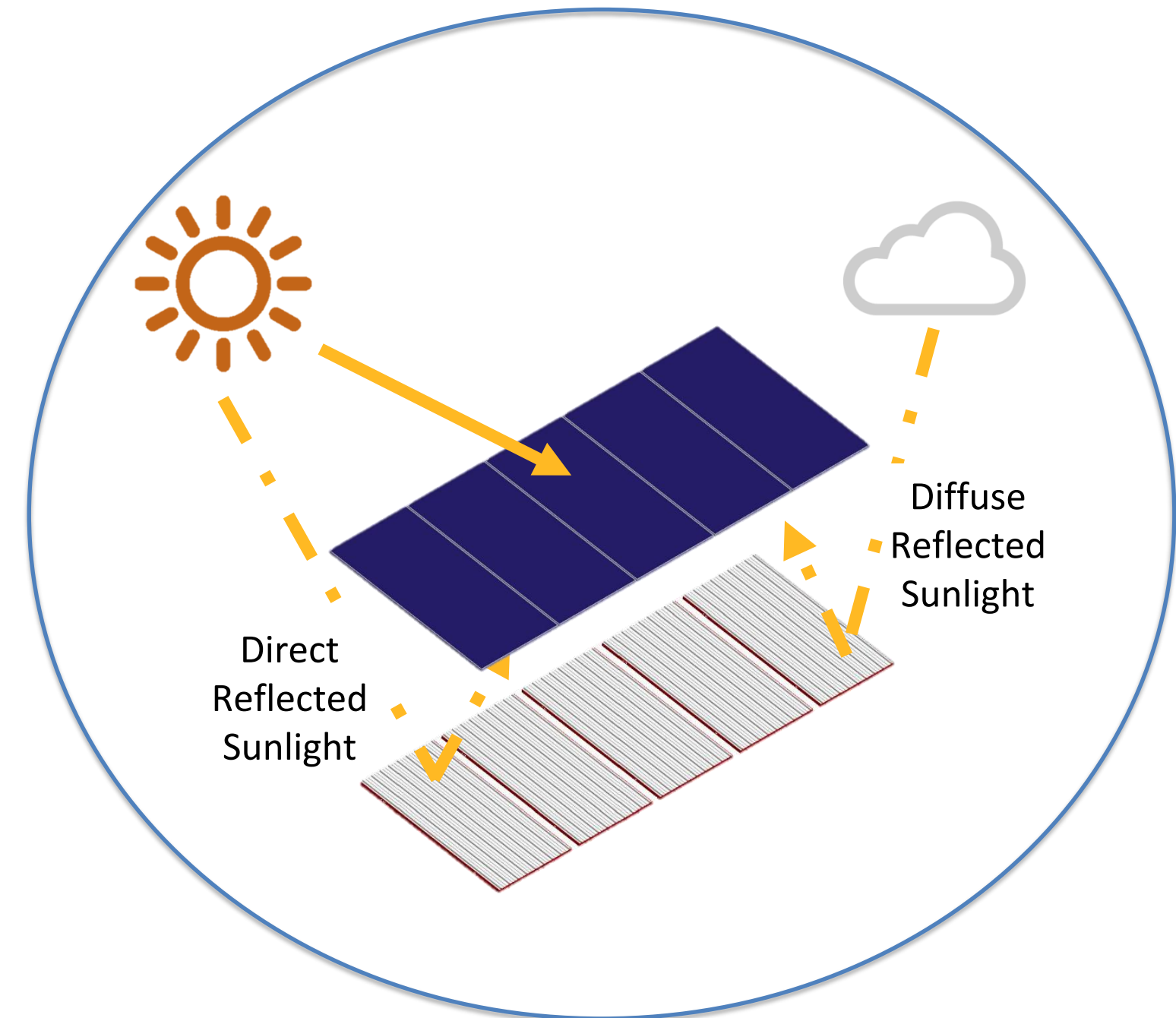
Bi-facial Module

1st Floating System

equipped with Reflector Board

7%*

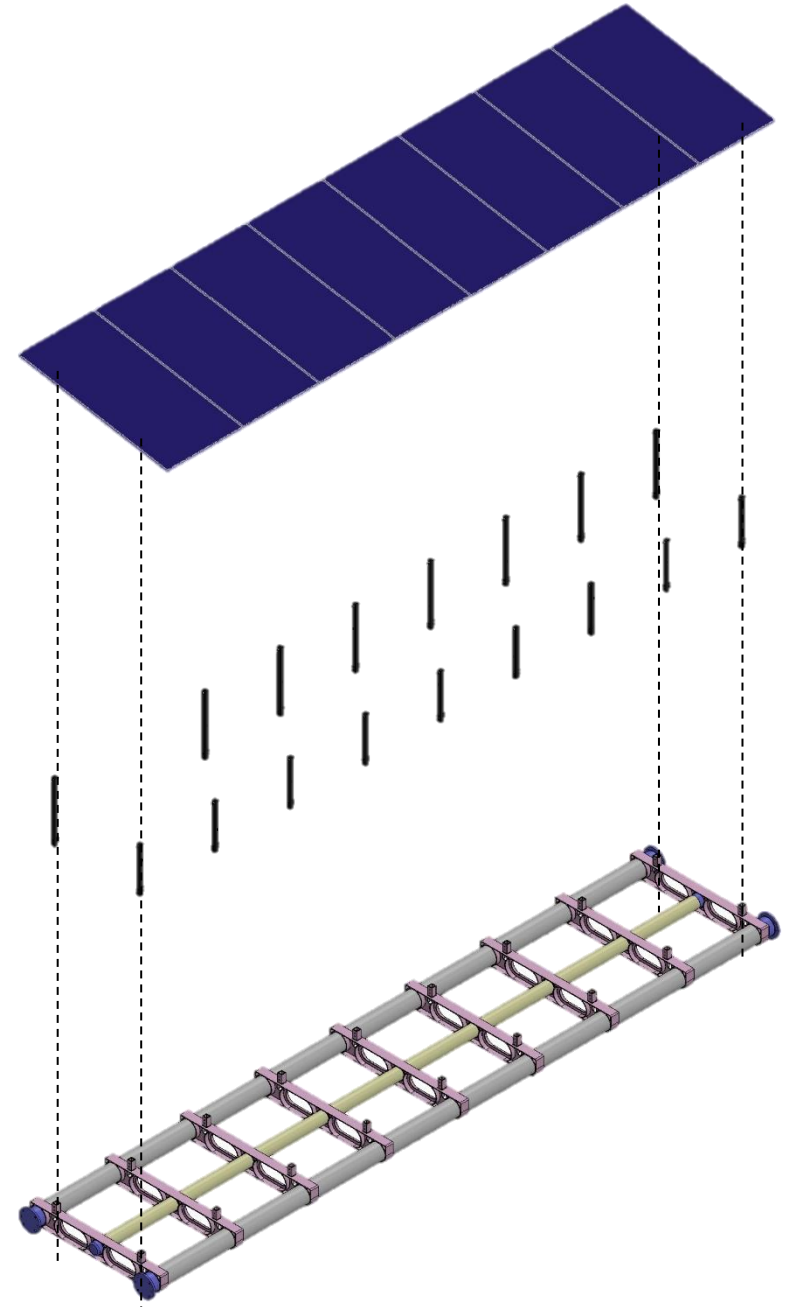
Additional power



*Data base on field testing result, number may vary depends on site condition

Micro-Crack Prevention

When establishing a connection between floaters and PV modules, utilizing SST 446 as an intermediary serves to mitigate the variances in Coefficient of Thermal Expansion (CTE) among materials. Consequently, diminish the risk of microcrack formation on solar panels.



..... Module Frame

..... Frame & Clamp

..... Floater Structure

(CTE)
Coefficient of Thermal Expansion α value

■
Aluminum
24~26

■
446 Stainless Steel
11

■
HDPE 126

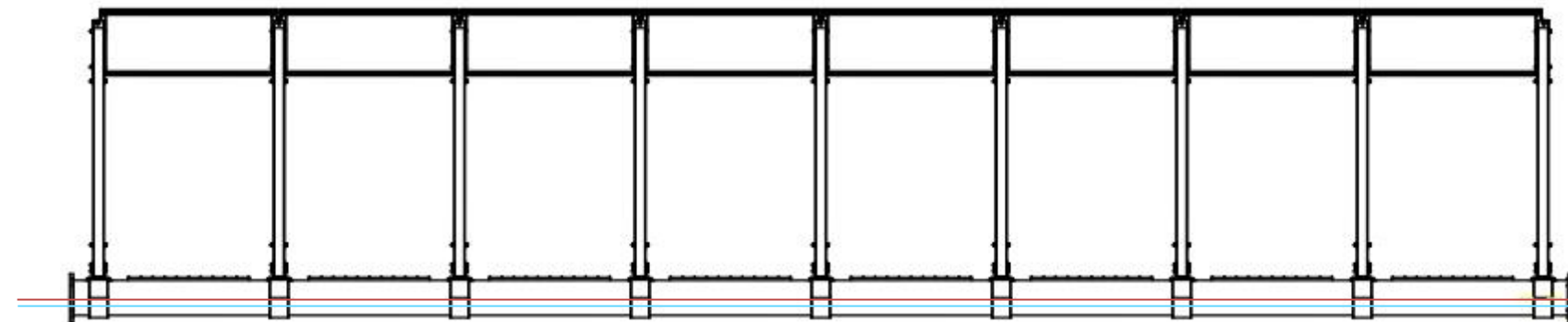
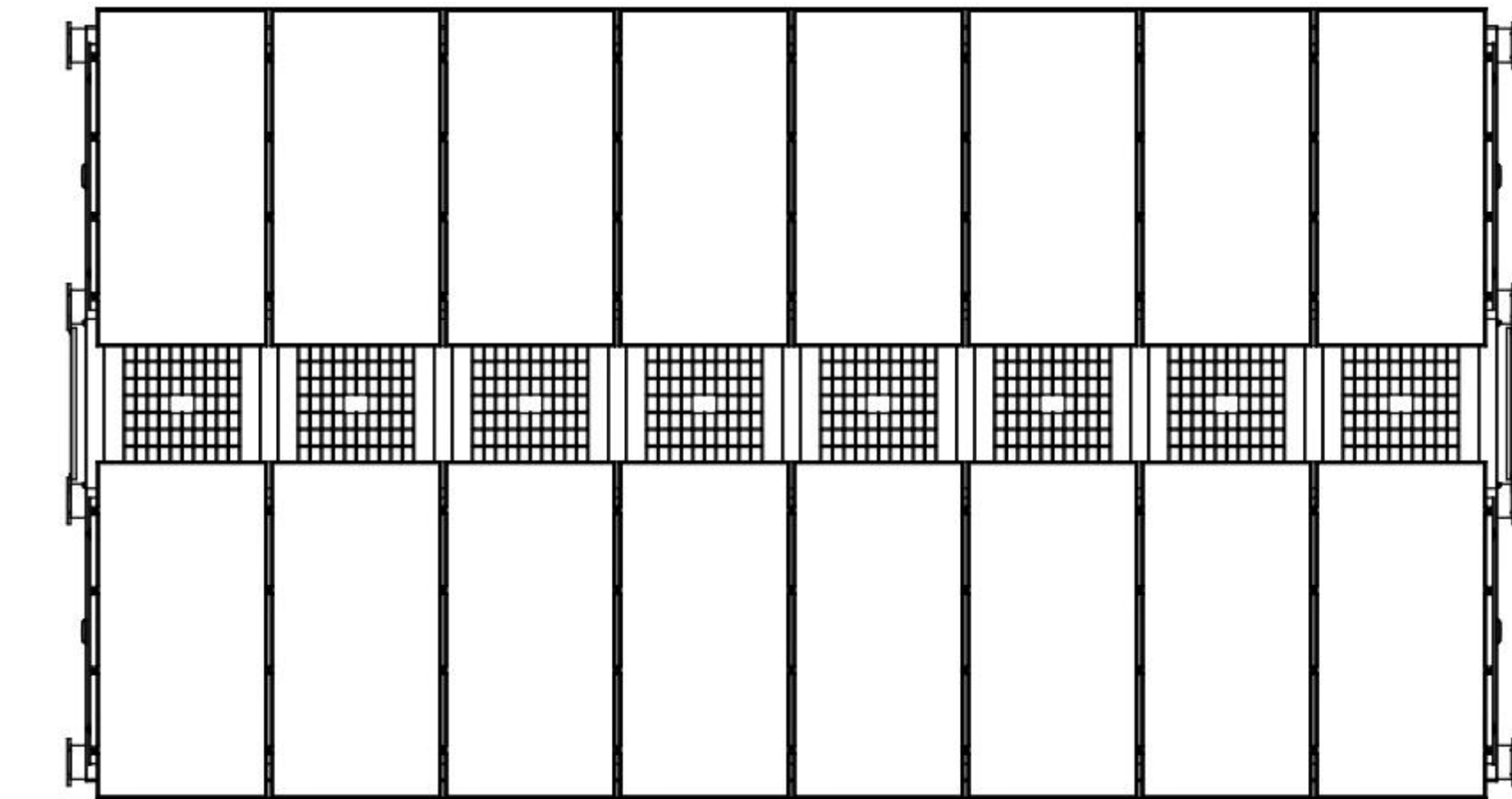
Buoyancy Control

In between 30-50%

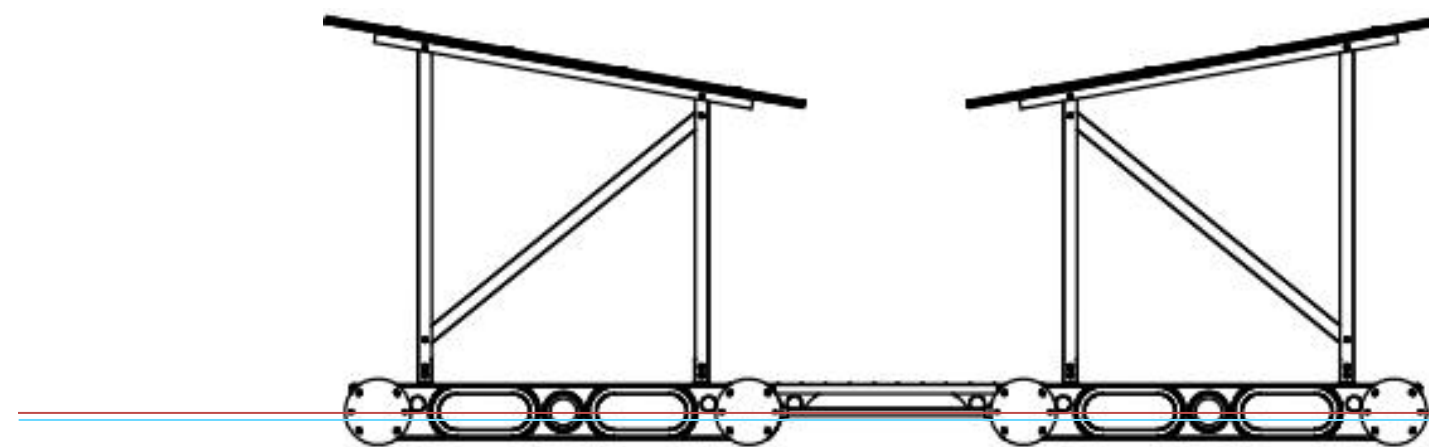
Via controlling buoyancy and area of floater contacting sea water, the growth of barnacle on floater is being restrained.



barnacle



50%
30%

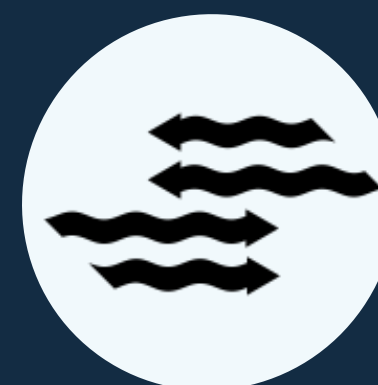
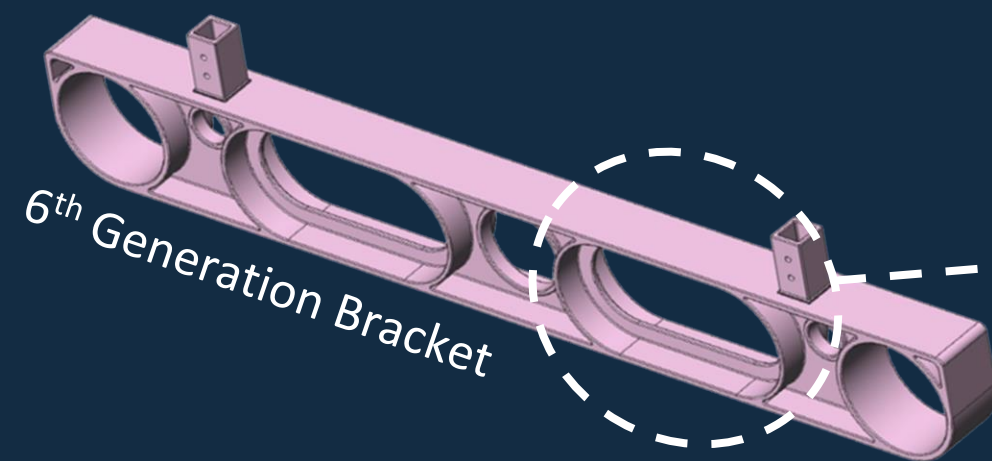
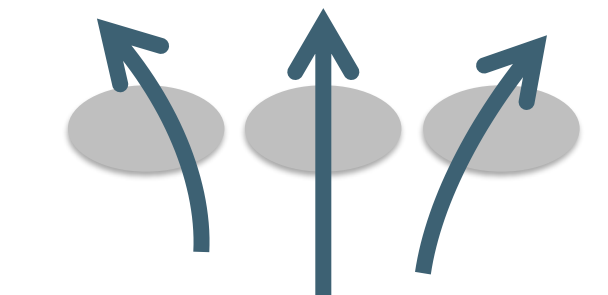
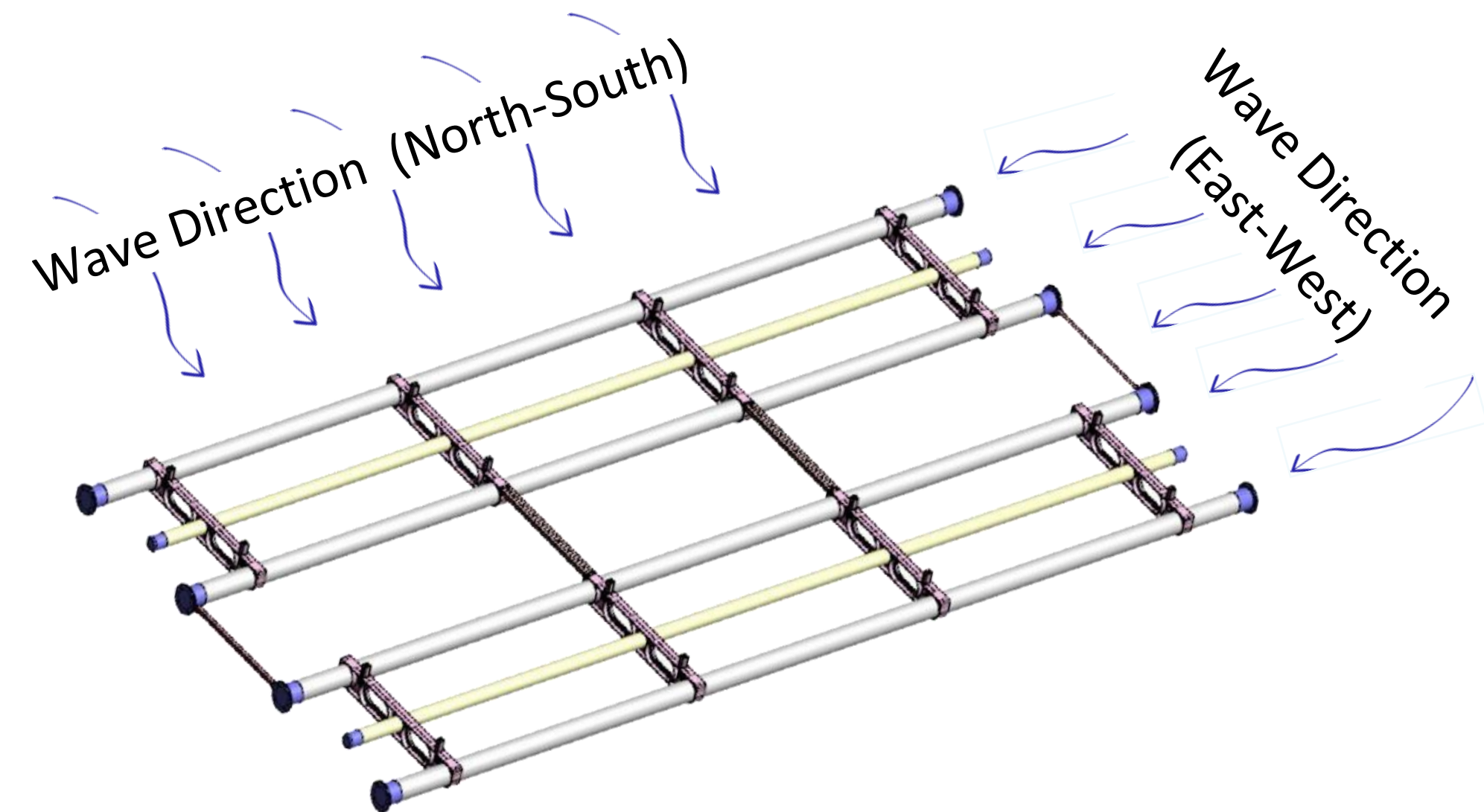


50%
30%

Wave Breaking At Open Water



Wave Energy Degradation - stepwise reduction



- Waterflow exchange
- Wave Braking

Floater under Typhoon

2023/07/28 07:30:00

FlexClip



43m/s – 10 mins avg wind speed
53m/s – gust wind speed

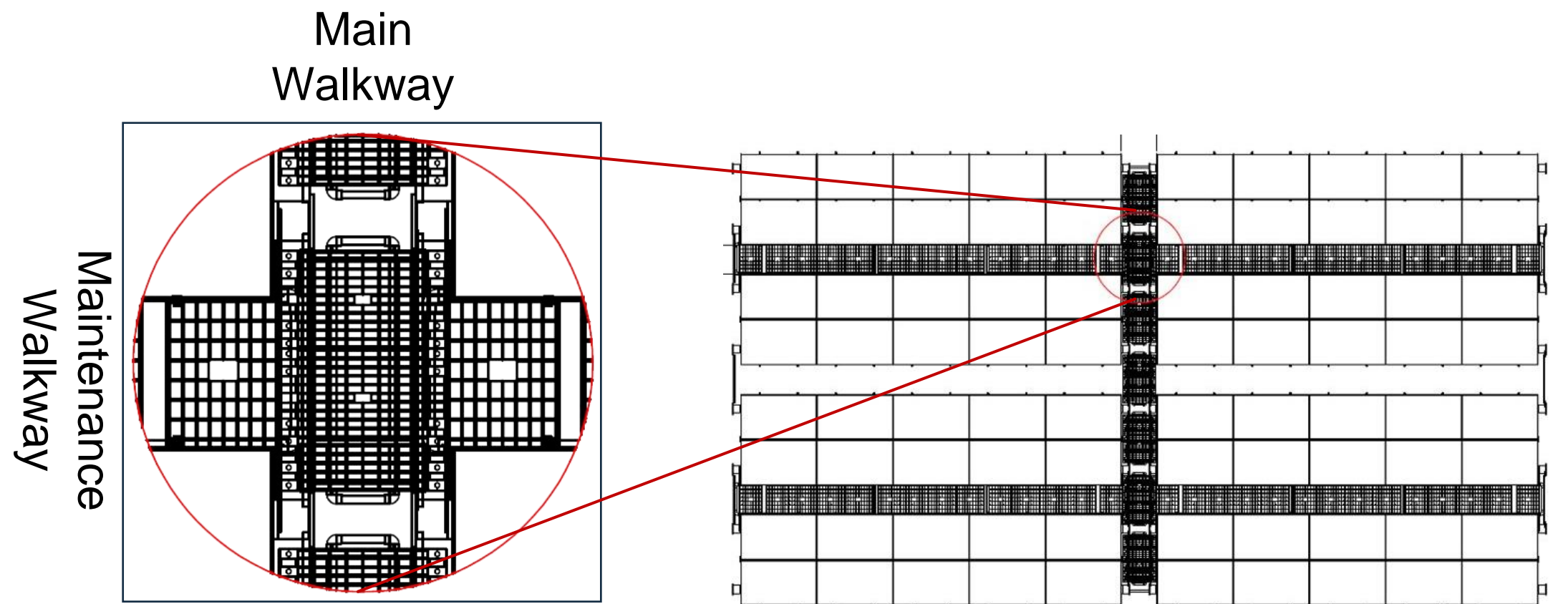
Video Link: <https://youtu.be/apnHXDxEef0>

O&M Safety : Anti-Slip Walkway

Easy access to all panels & equipment



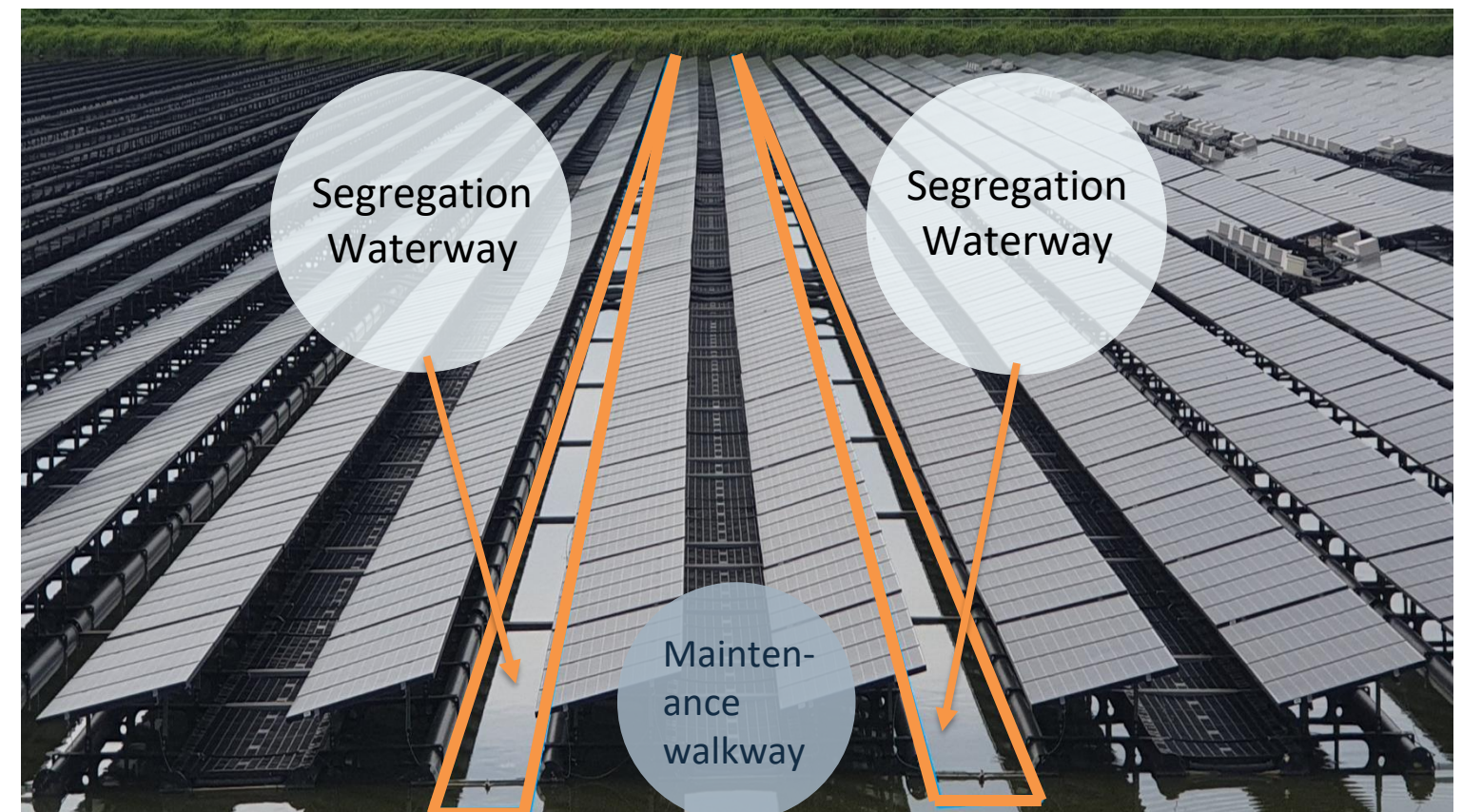
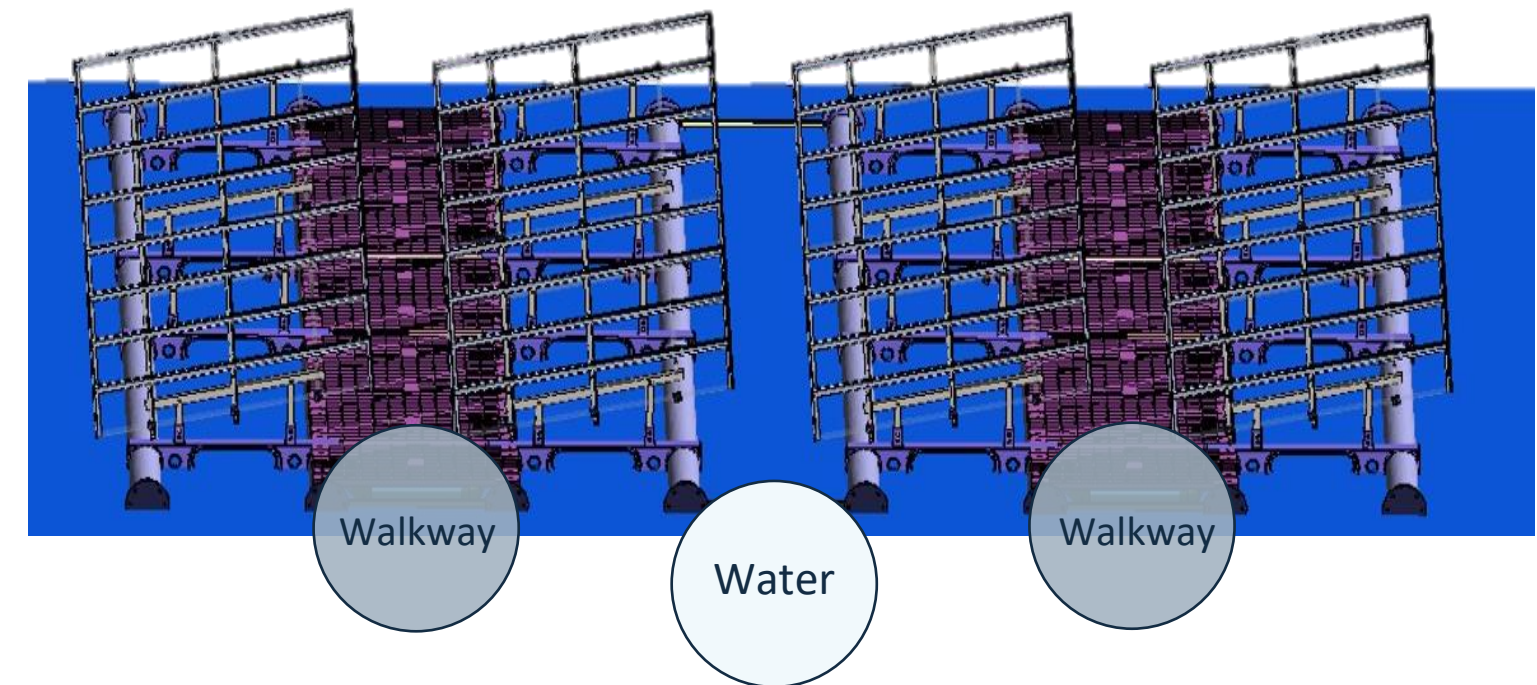
Walkway
with
Anti-slip
Pellets



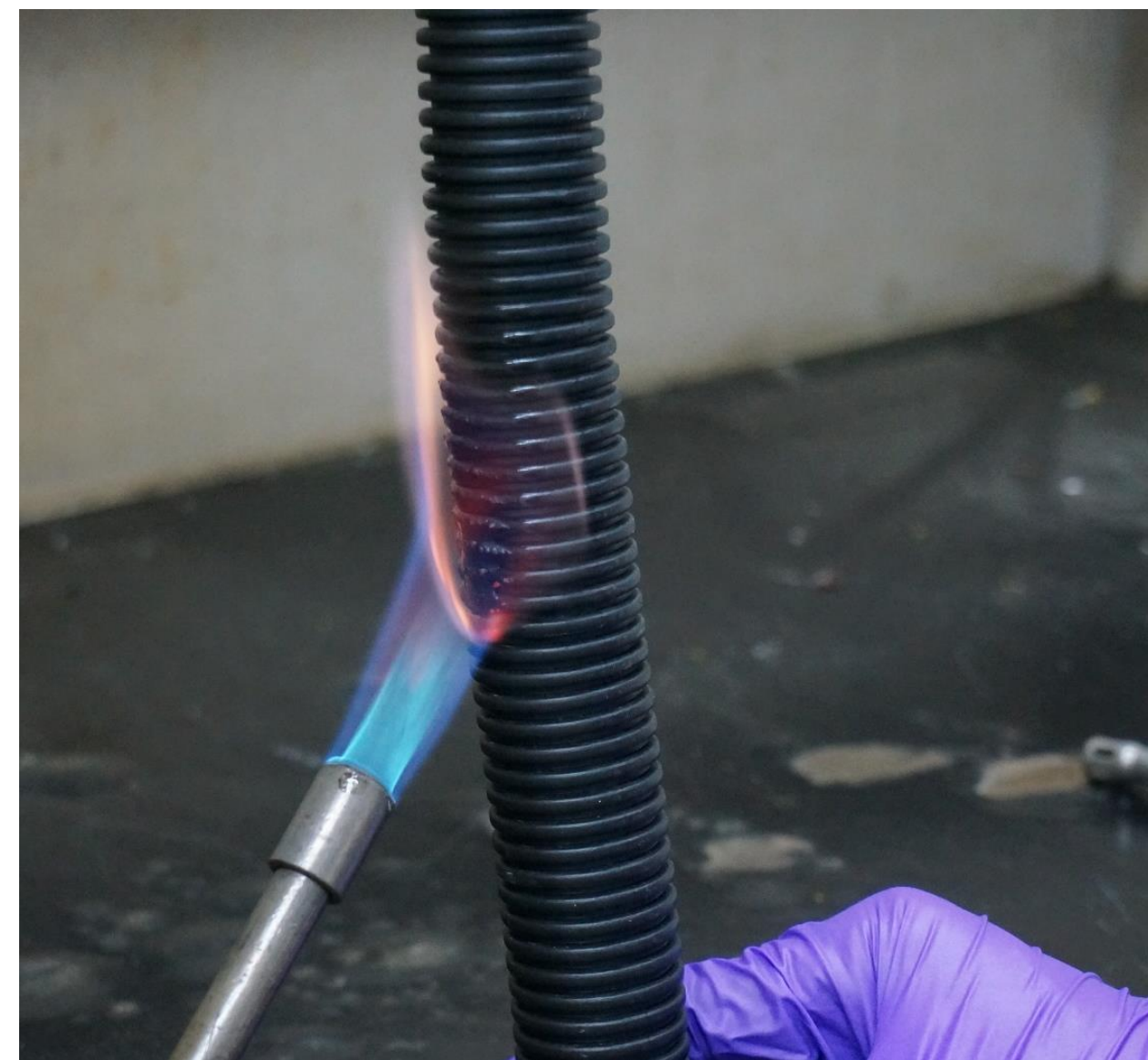
Fire Prevention Segregation Waterway

DNVGL-RP-0584, Chapter 5.6 & 9.2.4

Floats **may need to be resistant to fire** in certain use cases. PV modules should be installed over a fire-retardant or fire-resistant mounting structure.



Fire Prevention Fire-retardant PF Pipe



SGS

材料暨工程實驗室-高雄

試驗報告

報告編號: KV-22-06044
頁數: 1 OF 1
報告日期: 111年09月06日

工程名稱: PF管測試
委託單位: 旭東環保科技股份有限公司
供料廠商: 旭東環保科技股份有限公司
樣品名稱: HDPE 8003H D34mm(標稱管徑 28mm)平均厚度 0.85mm±0.1mm

試驗結果:

試驗項目	試驗方法:	試驗結果
可撓性	參考 CNS 12152(2008)	無龜裂或裂痕且量規可通過試樣
壓縮復原性		無龜裂或裂痕, 外徑減少率: 7.68 %
耐衝擊性		無龜裂或裂痕:12支
耐彎曲變形性		量規可通過試樣
耐熱變形性		量規可通過試樣
耐燃性		耐燃且自動熄滅
耐電壓(2000V、15分鐘)		可耐 2000V 電壓 15分鐘
絕緣電阻((60±2)°C、MΩ)	>50000	
抗拉試驗		無龜裂或裂痕

註: 本試驗報告之試驗地點同實驗室地址。

--- oOo ---

本報告若有提供規範值, 該規範值僅供參考, 合格之判定以委託單位實際要求為準

報告簽署人

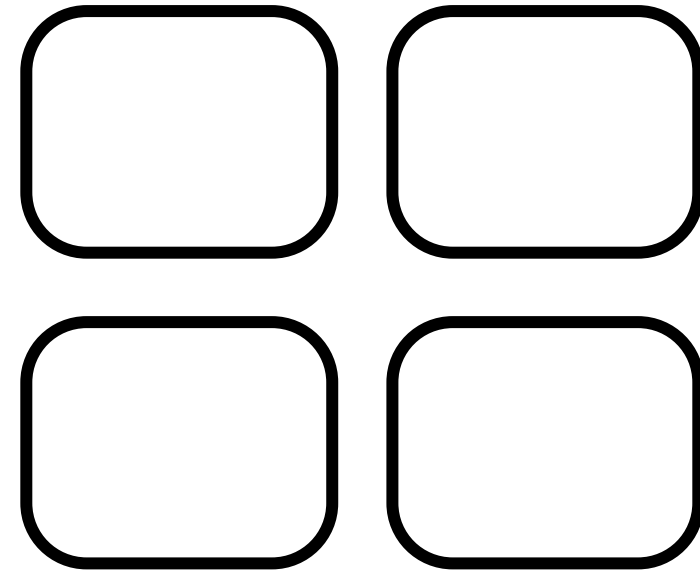
Connecting to Grid

On-Grid



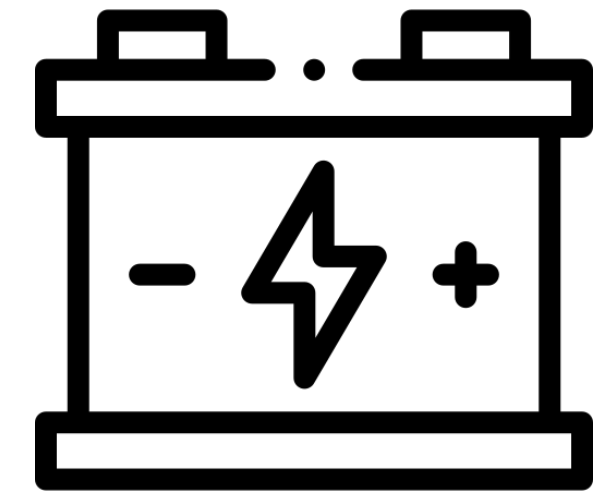
To Wind Turbine's
Infrastructure

On-Grid



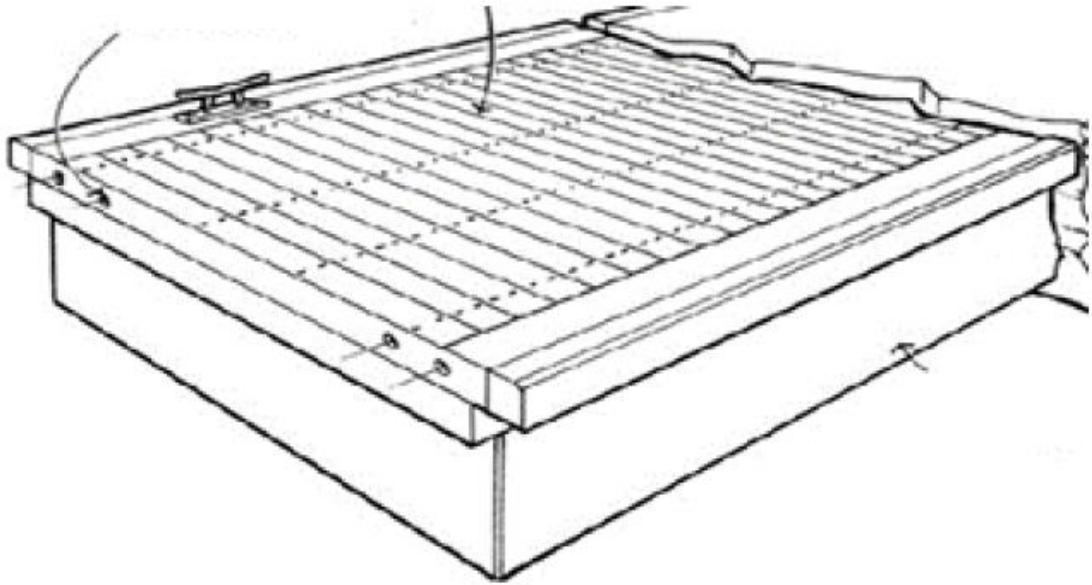
100 MW
independent cable

Off-Grid

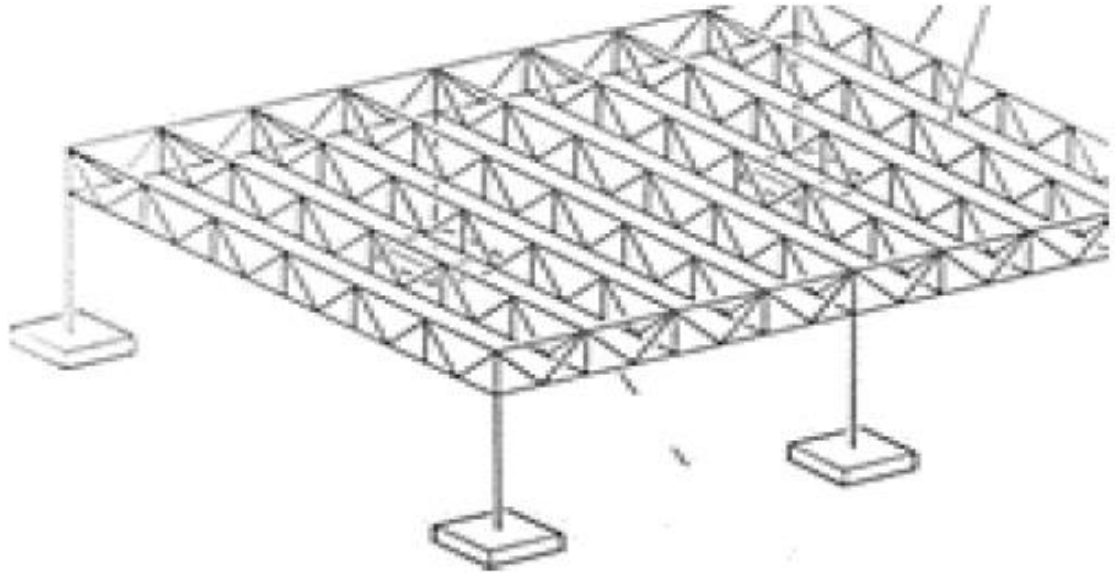


Off-grid
Energy Storage

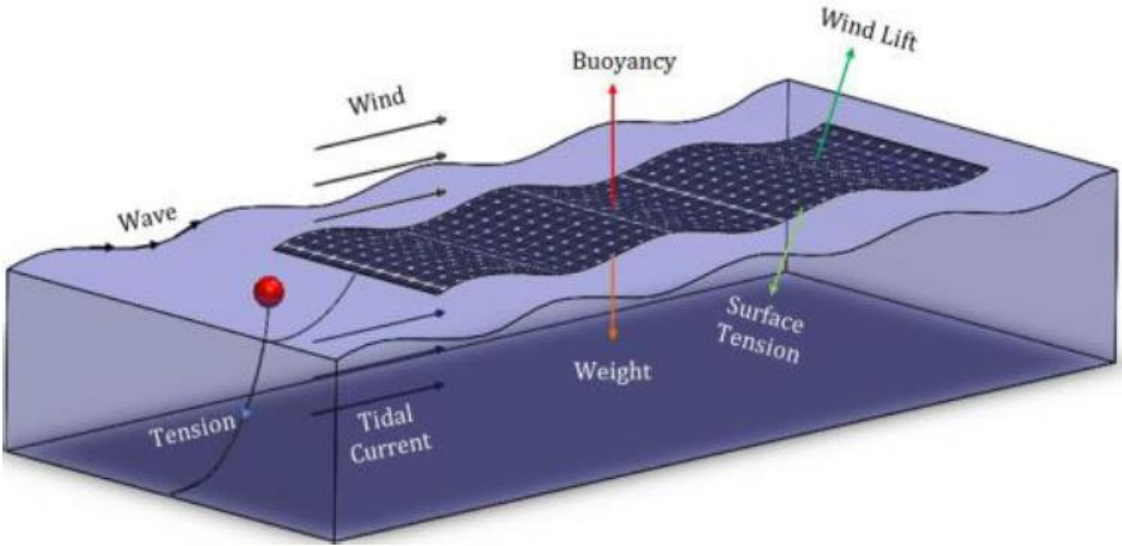
Different OFPV structure



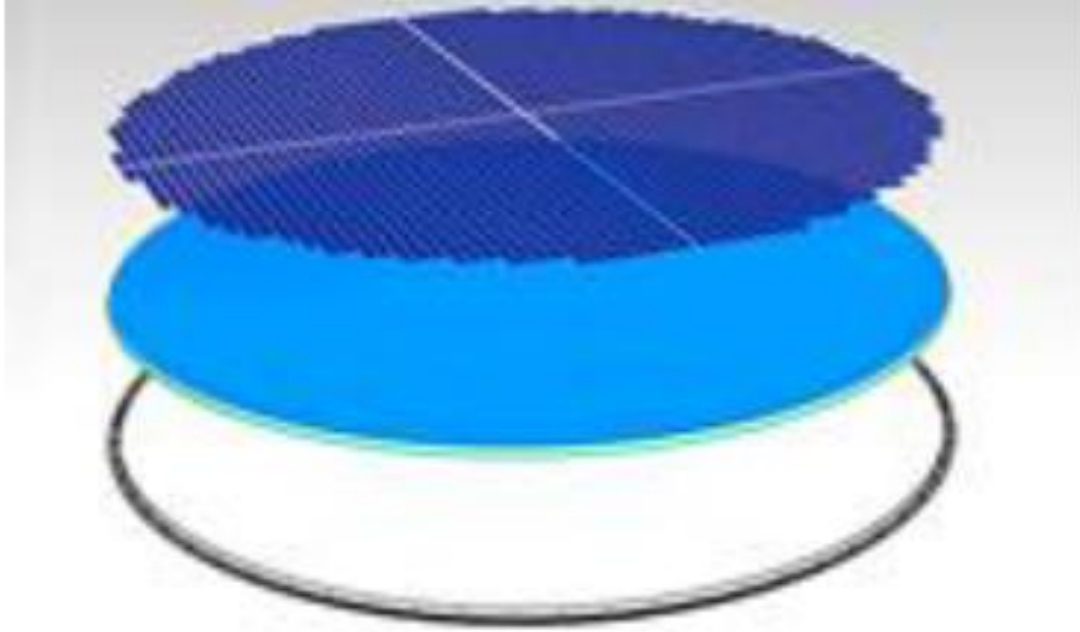
Pontoon concept



Truss concept

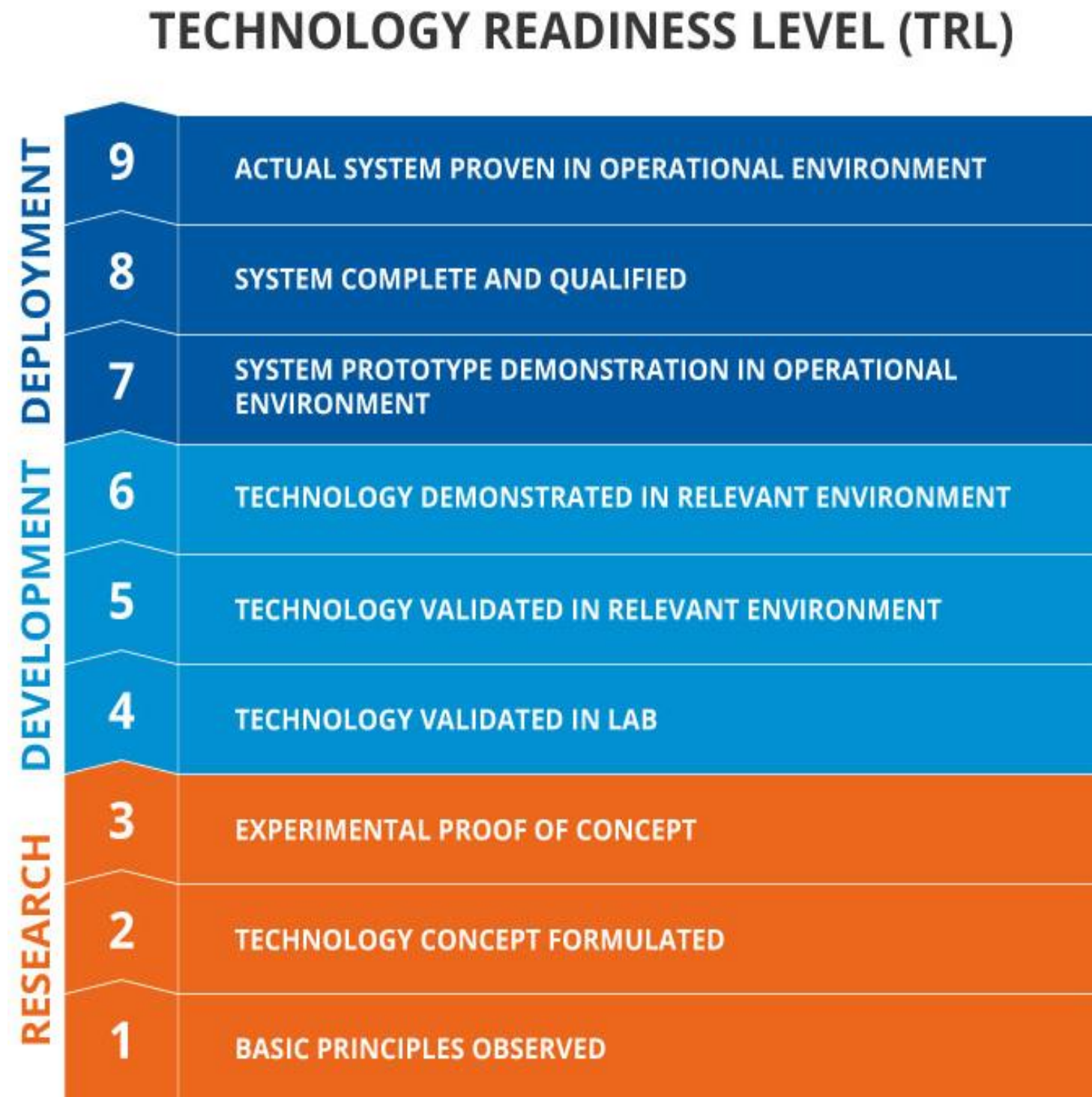


Soft & flex concept



Fish farm concept

Project Development- Chinese Taipei



Current Project Level:
 System Prototype Demonstration
 in Operational Environment




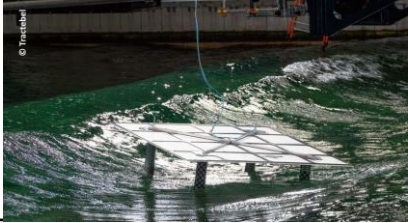

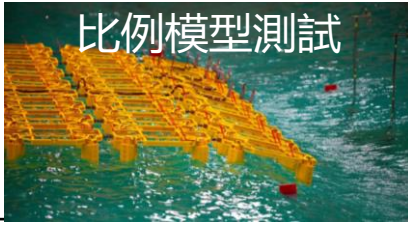


LV. 7

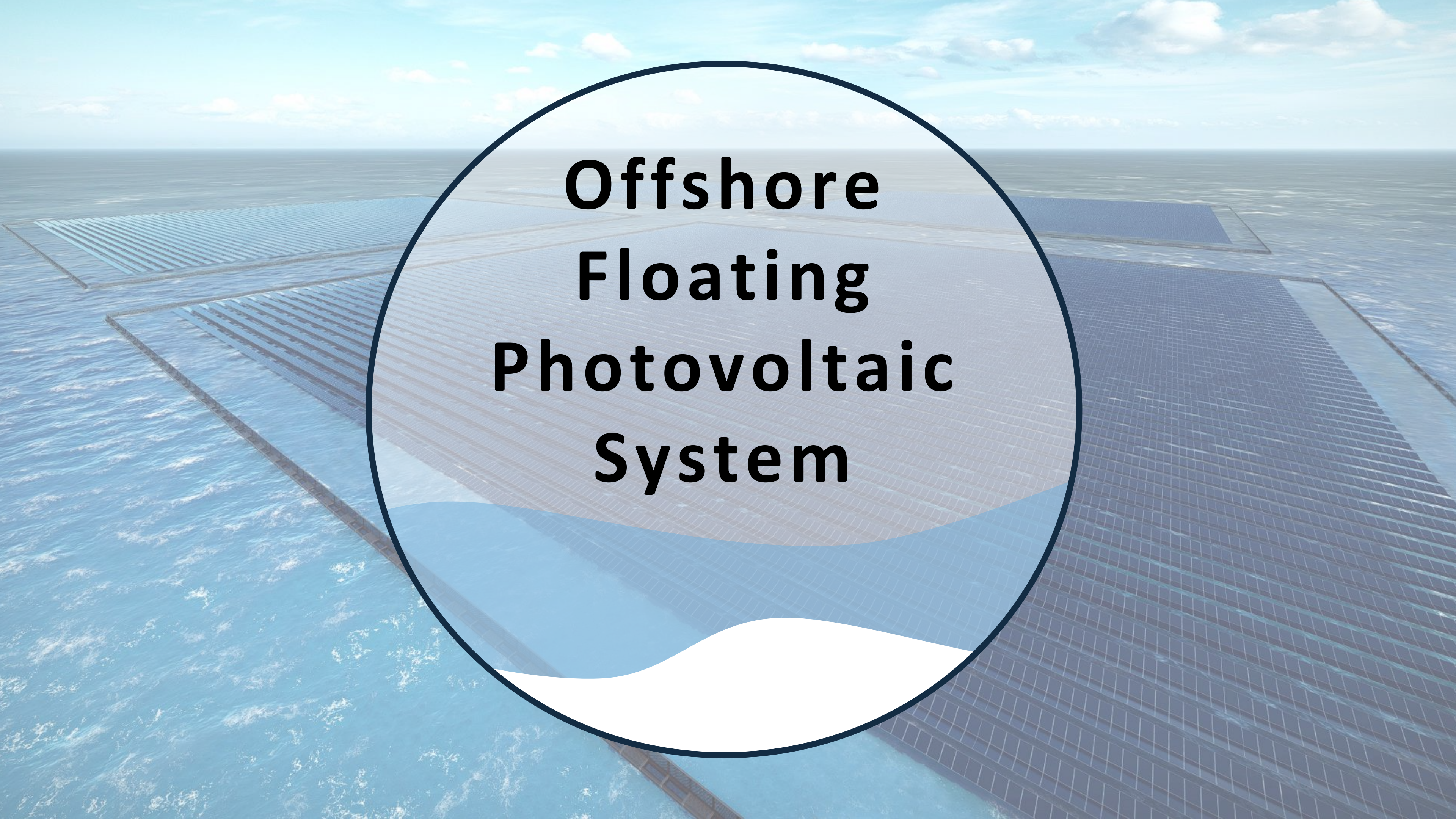
Table 4: Summary on TRL and LCOE - best estimates for northwest Europe

	Low exposure	Medium exposure	High exposure
Definition	Hmax = 2 m, HS = 1 m. mostly inland waters	Hmax = 6 m, HS = 3 m.	Hmax = 14 m, HS = 7 m.
Development status	Approx 2 GWp installations worldwide. Ongoing developments on reliability, cost and O&M. No full bankability yet. TRL 8.	Several pilot projects have been realized. TRL 4-6.	Initial developments. TRL 2-4. Pilots have been planned.

*Table Extract from TNO 2022 research- Challenges and potential for offshore solar

OFPV Project around the globe

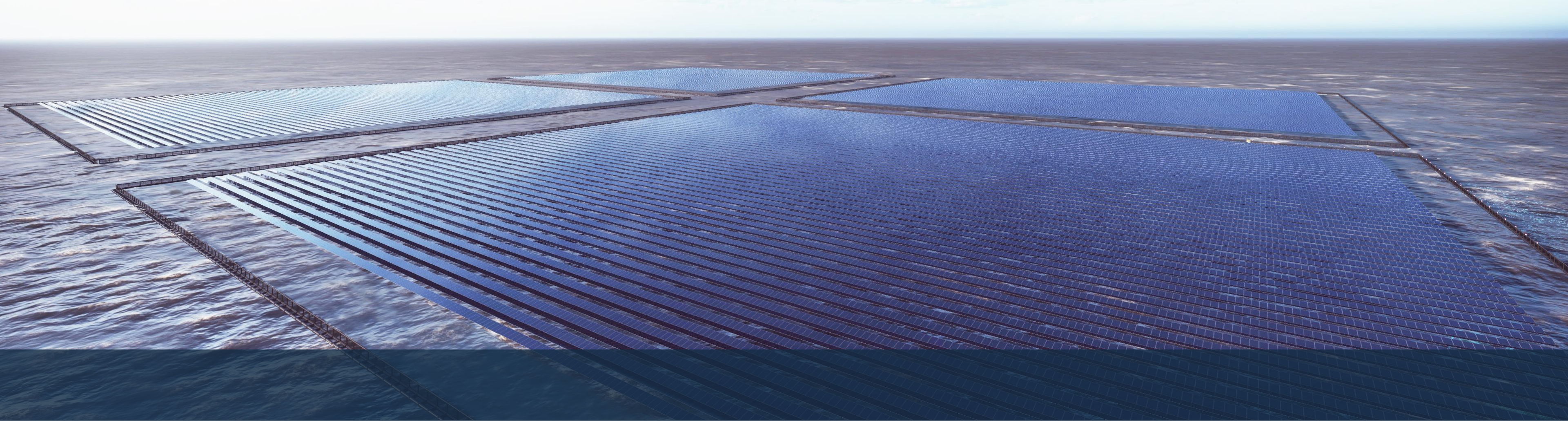
Developer	Economy	Concept	Current/ Planned Scale	TRL	Image
Oceans of Energy	Netherlands	Pontoon	1-3 MWp	5-8	 North Sea 1&2
Bluewater	Netherlands	Soft&Flex	20 kWp	4	 Solar@Sea-II
Solar Duck	Netherlands	Truss	0.5-555 MWp	7-8	 Ijzendoorn demo
Tractebel-Engie	Belgium	Truss	1-30 MWp	4	
Swimsol	Austria	Truss	96-678 kWp	8	 SolarSea (馬爾地夫)
Moss Maritime	Norway	Pontoon	1:13 scale pool test simulates 80 square meters scale	4	 比例模型測試
OceanSun	Norway	Fishfarm	2-500 MWp	5-8	 中國山東省離岸 (500 kWp)
Seavolt	Belgium	Truss	250 kWp	3-5	



**Offshore
Floating
Photovoltaic
System**



<https://youtu.be/G7FPxAZUEng>



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